

The header features a collage of overlapping circles in various colors (blue, green, orange, teal). Each circle contains a stylized logo consisting of a 'P' and a 'C' intertwined, representing Clean Production Action. The circles are arranged in a way that they appear to be floating or overlapping each other.

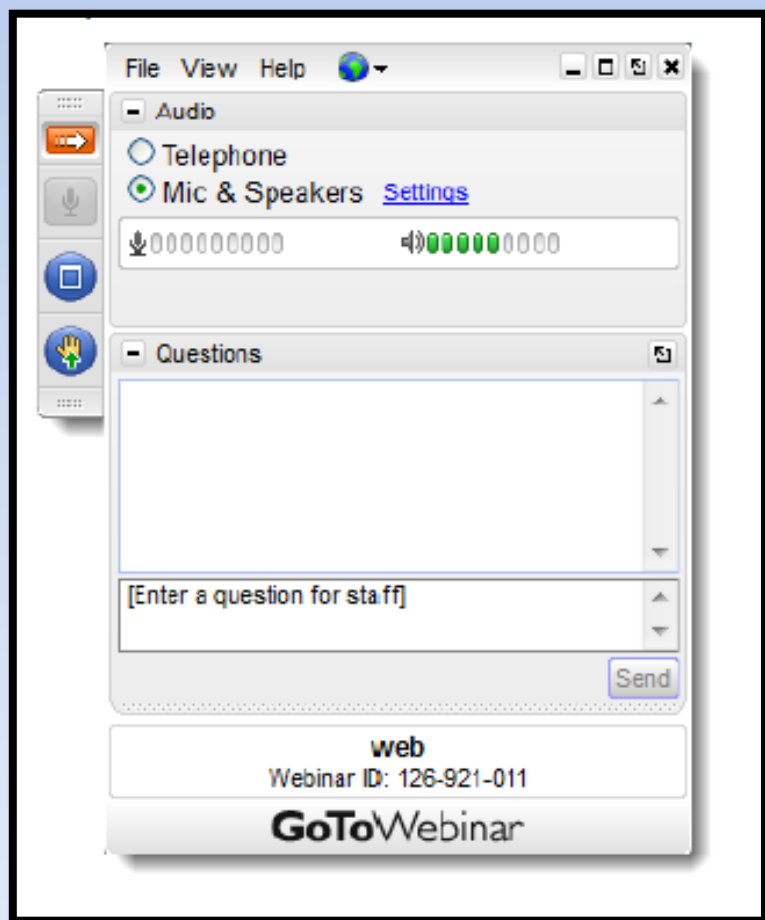
# Purchasing Safer Compostable Food Service Ware

**Ann Blake, Principal, Environmental & Public Health Consulting**

**James Ewell, Director, Sustainable Materials, GreenBlue Institute**

**Shari Franjevic, GreenScreen Program Manager, Clean Production Action**

# Webinar Questions



- Post your question to the Questions Panel in your Control Panel
- Presentation and recording will be available at [cleanproduction.org](http://cleanproduction.org)

# Speakers



**Ann Blake, PhD**

Founder &  
Principal,  
Environmental &  
Public Health  
Consulting



**Shari Franjevic**

GreenScreen®  
Program Manager,  
Clean Production  
Action



**James Ewell**

Senior Director of  
Sustainable  
Materials,  
GreenBlue



# Hazards of PFAS

## A FACT SHEET

### Summary<sup>1</sup>

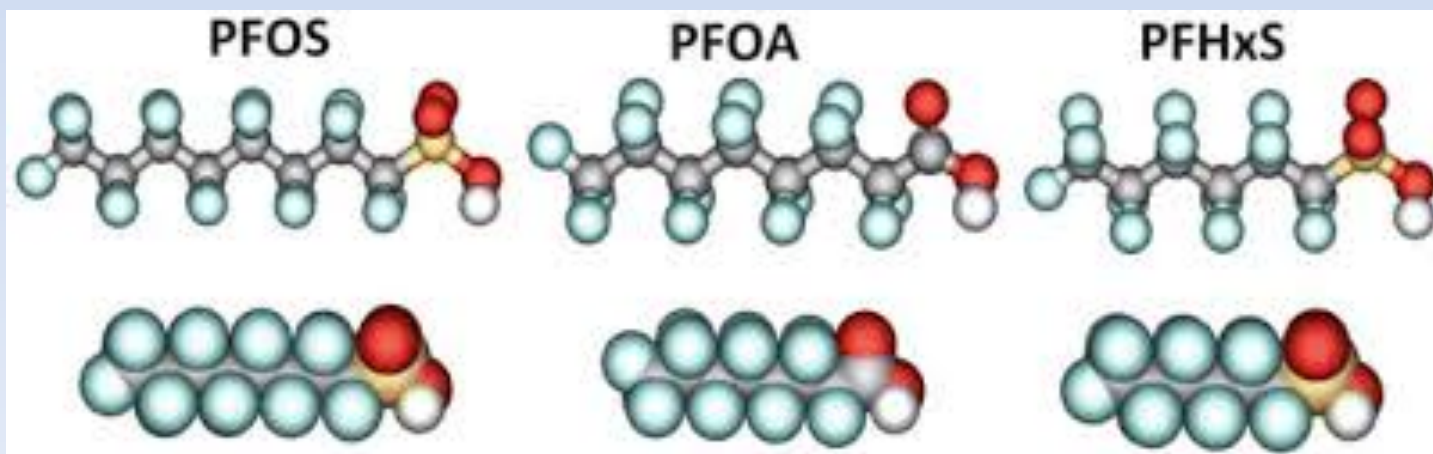
PFAS is an acronym (**P**er- and **P**oly**f**luoro**a**lky**l S**ubstances) for a class of fluorinated organic chemicals containing at least one fully fluorinated carbon atom. The class includes more than 3,000 chemicals, although fewer are currently on the global market. PFAS vary in the number of carbon atoms forming the backbone of their molecule, from a chain of two carbons to large molecular weight polymers.<sup>2</sup>

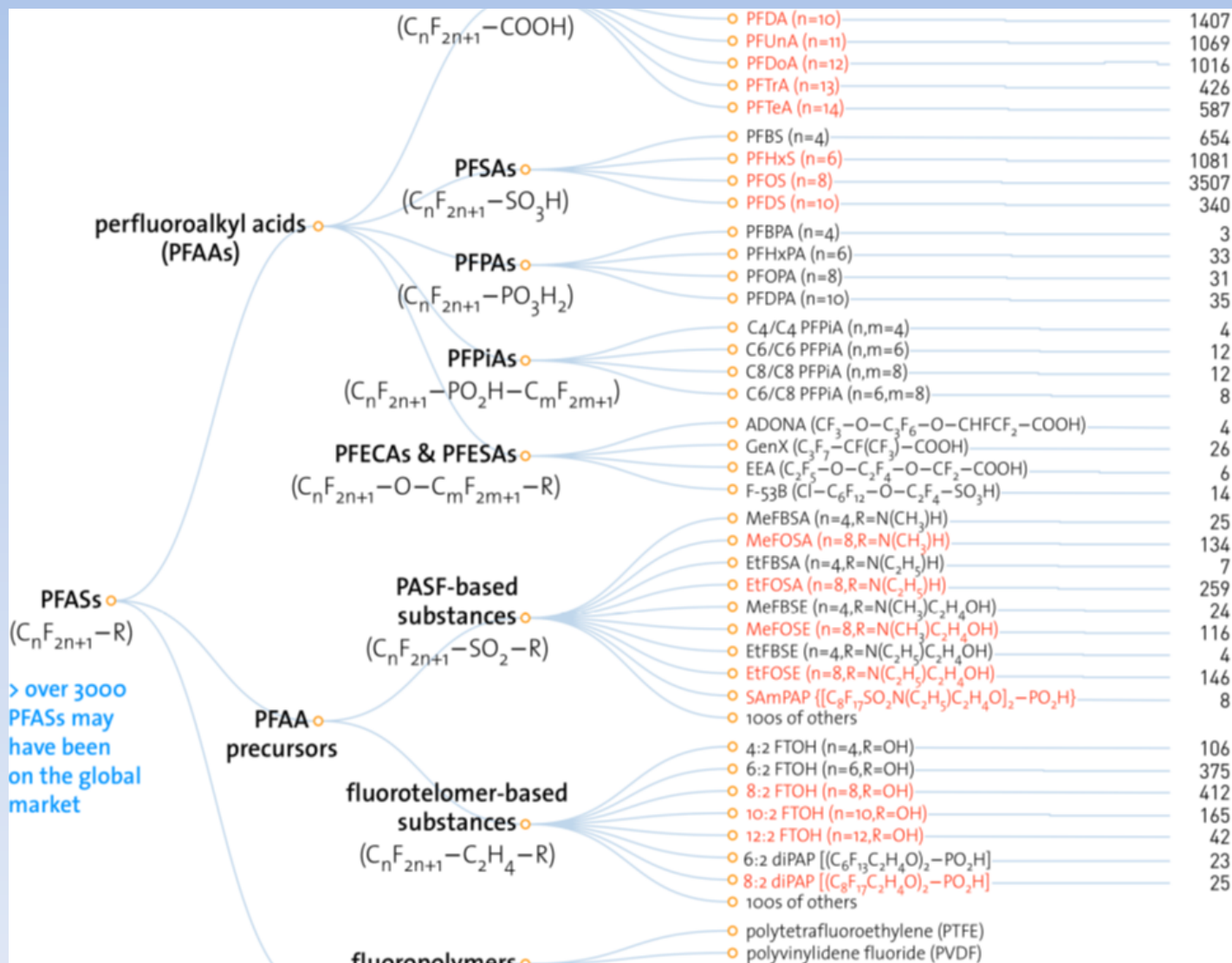
PFAS are commonly used to manufacture non-stick, grease and stain-resistant coatings in a variety of industrial and consumer products, including food packaging, non-stick cookware, carpets and upholstery, ski wax, floor wax, outdoor gear, dental floss and firefighting foams.

The best-known PFAS chemicals are PFOA and PFOS, each with a chain of eight carbon atoms. These so-called *long-chain* PFASs have been voluntarily phased out in the United States, Europe and Japan. Many long-chain PFAS are now being replaced in multiple applications with chemicals with fewer fluorinated carbon atoms, often referred to as *short-chain* PFAS. The PFAS chemical family, and new generation PFAS being substituted for the phased out PFAS, however, include many other fluorinated compounds with different structures (see Figure 1).

# What Are PFAS?

- PFAS = **P**er- and **P**olyfluoroalkyl **S**ubstances
- Class of over 3,000 fluorinated organic chemicals containing at least one fully fluorinated carbon atom





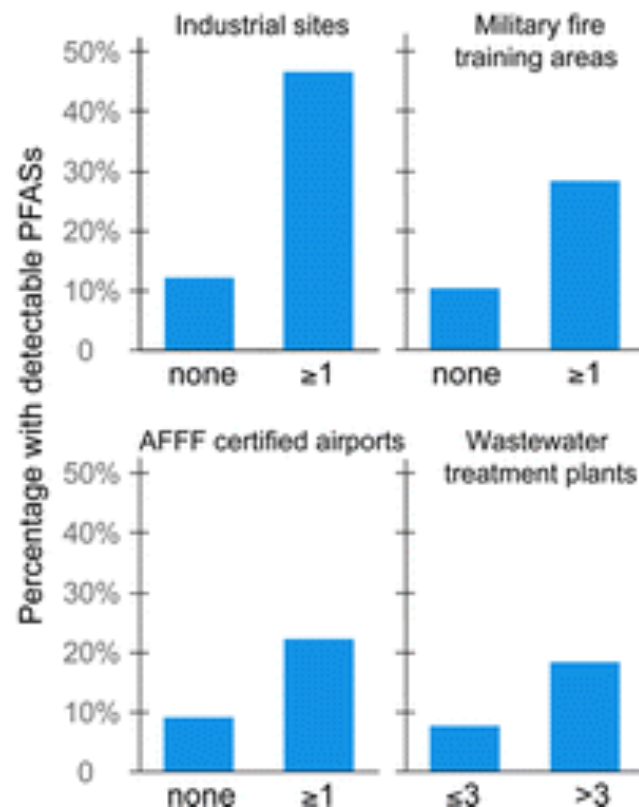
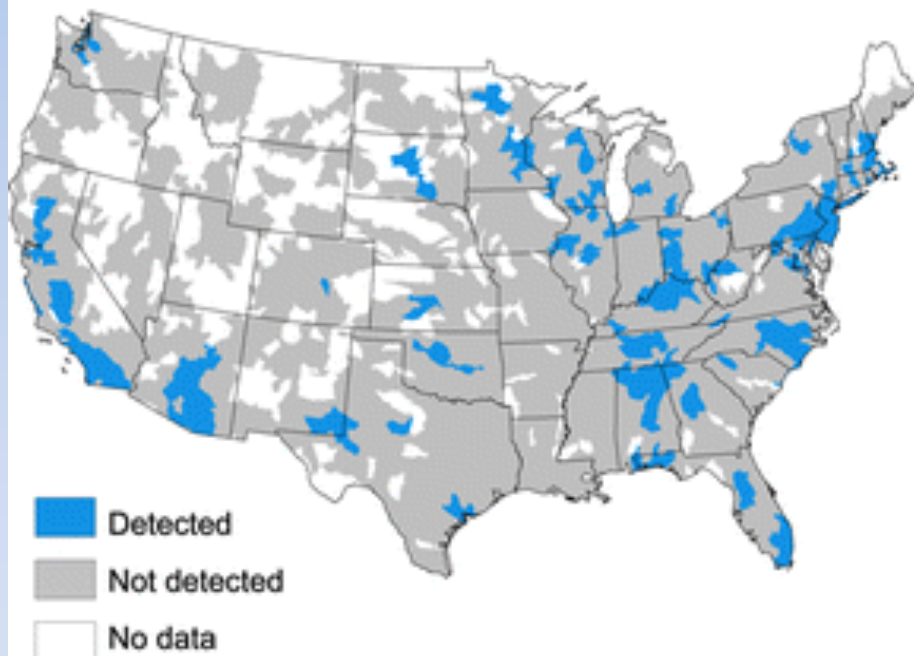
Wang, et al. A Never-Ending Story of Per- and Polyfluoroalkyl Substances (PFASs)?  
 Environ. Sci. Technol. 2017, 51, 2508–2518; DOI: 10.1021/acs.est.6b04806

# PFAS: Widespread Use Across Sectors

- Carpets & Upholstery
- Waterproof apparel
- Waxes (e.g., floors, skis)
- Non-stick cookware
- Oil and grease resistant food packaging
- Personal care products (e.g., dental floss)
- Paints
- Polymers
- Fire fighting foams



## Hydrological units with detectable PFASs



## Drinking Water Contamination

Detection of Poly- and Perfluoroalkyl Substances (PFASs) in U.S. Drinking Water Linked to Industrial Sites, Military Fire Training Areas, and Wastewater Treatment Plants

[Xindi C. Hu](#) et al., *Environ. Sci. Technol. Lett.*, 2016, 3 (10), pp 344–350

DOI: 10.1021/acs.estlett.6b00260

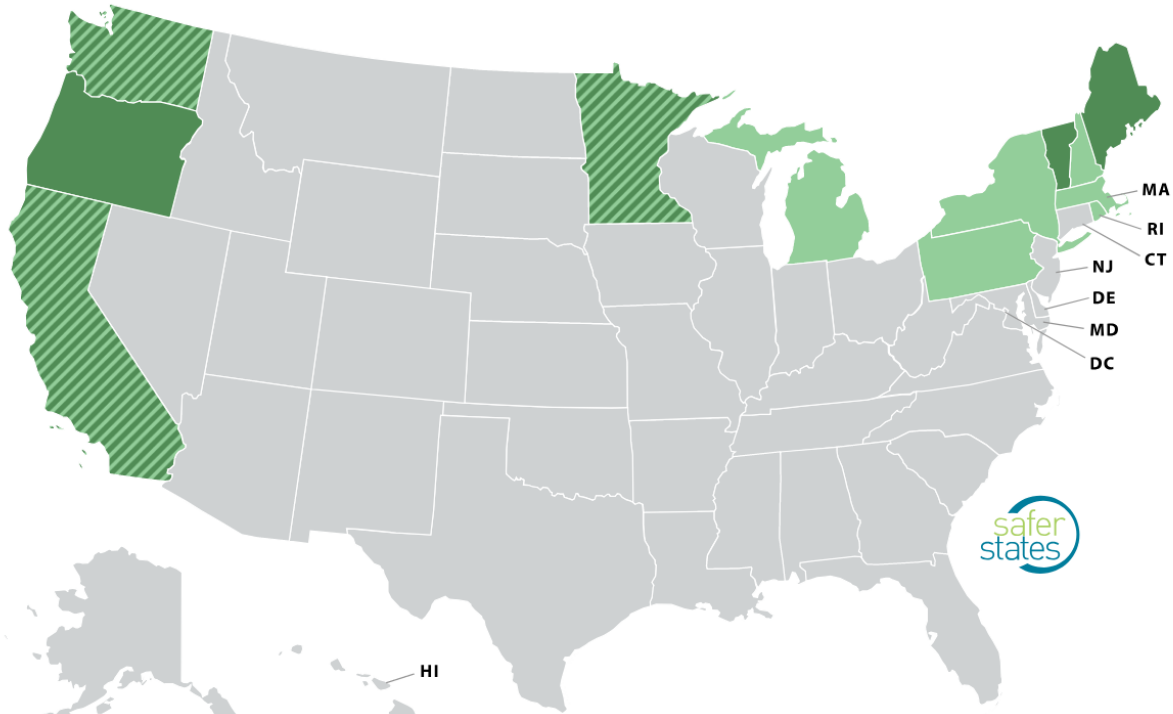


# Focus of Regulatory Activity



- OUR VISION
- STATES IN THE LEAD
- TOXIC CHEMICALS**
- BILL TRACKER
- SOLUTIONS
- NEWS
- TAKE ACTION

**28 current policies in 9 states**  
**10 adopted policies in 6 states**





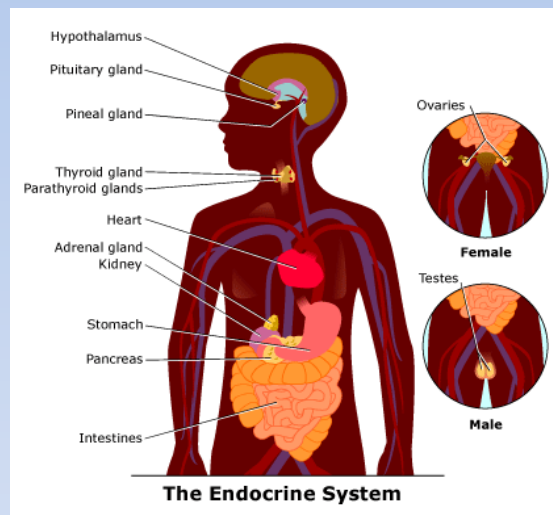
# Regulatory Activity

- Washington State **HB2658 / SB6396**: Adopted 2018
  - Prohibits the manufacture and sale of food packaging containing PFAS and requires the Dept. of Ecology to conduct an assessment on safer alternatives by 2020
- Washington State restriction on PFAS-containing fire-fighting foam from July 1, 2018
- California Safer Consumer Products Program
  - [PFAS in carpets and textiles](#) proposed as product-chemical combination for focus in 2018-2020
- European Union:
  - Ongoing monitoring of PFAS in food
  - February 2018 revised drinking water standards for PFAS as a class



# Exposures & Impacts

- Health impacts
  - PFOA: Kidney, testicular cancer
- Other health effects:
  - hormone disruption, immune system effects
    - e.g., decreased response to vaccines in children
  - high cholesterol, thyroid disease, hypertension
  - lowered sex and growth hormones in children
  - altered mammary gland development
- Key exposure routes
  - direct contact or inhalation, food, consumer products, house dust, contaminated drinking water, eating fish and shellfish, or through workplace exposures
  - Potential for high aggregate exposure from multiple sources due to wide use
- Current focus on food contact materials because of direct exposure pathways



# ENVIRONMENTAL PERSISTENCE BIOACCUMULATION UBIQUITY



Industrial release



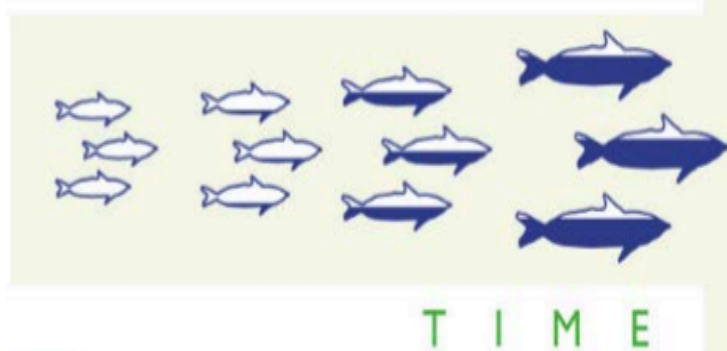
Flame retardant release



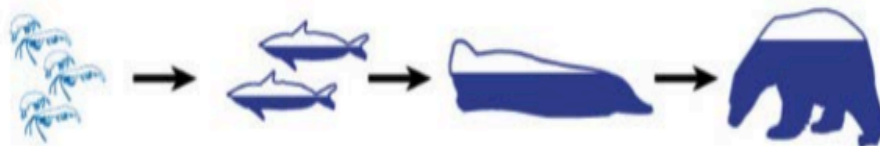
Surfactant release

Slide courtesy of Dr. Graham Peaslee

## Bioaccumulation



■ Contaminant levels



■ Contaminant levels

## Biomagnification

Polar bears: ~88 ppb PFOA  
Humans (North America): ~ 5 ppb PFOA

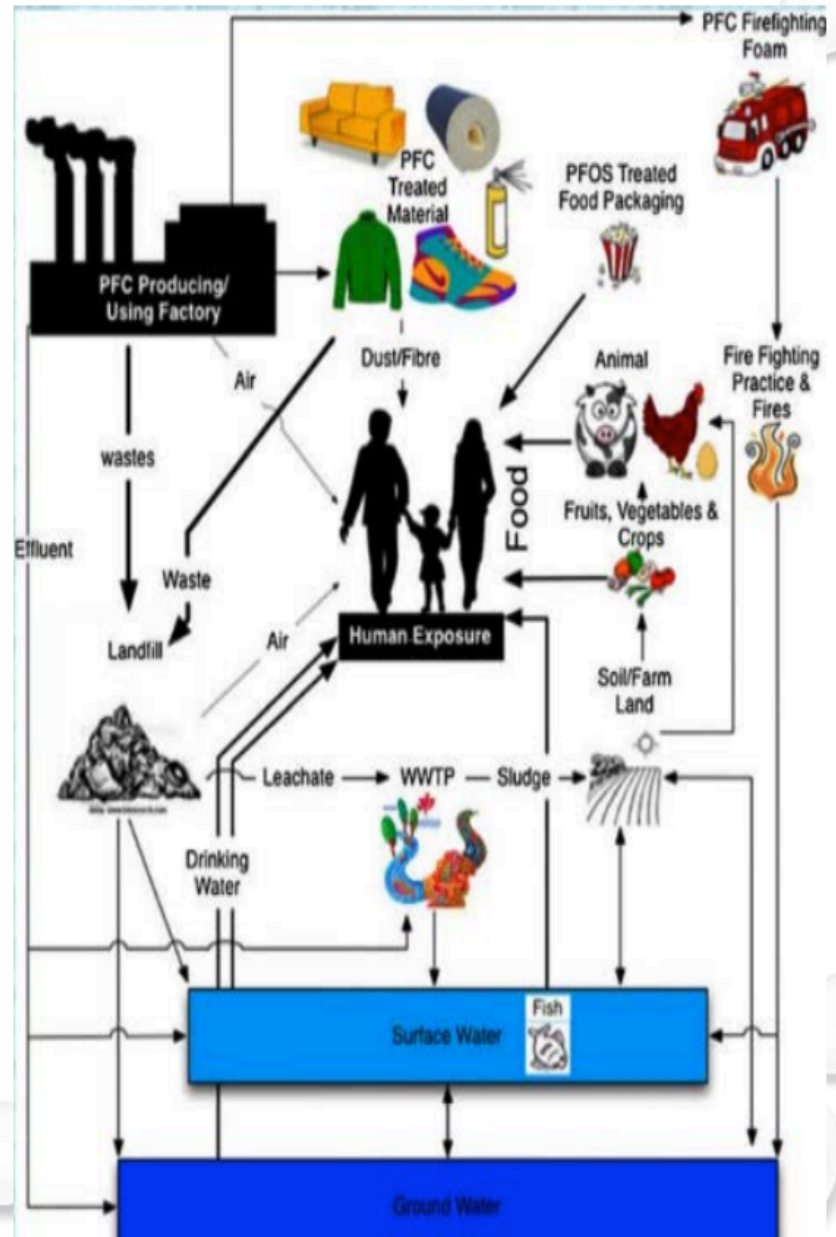


Slide courtesy of Dr. Graham Peaslee

# ENVIRONMENTAL PERSISTENCE

## Routes of Exposure from Food Service Ware

- Ingestion and direct contact with food packaging
- Landfill leachate
- Composting of food service ware



Slide courtesy of Dr. Graham Peaslee

[Oliaei F, et al., Environ Sci Pollut Res Int. 2013, 1977-92.](#)

## Molded Fiber Products



Bowls



Clamshells



Plates

## Coated Paper/Paperboard Products



Food trays, boats, scoops



Pizza boxes



Bags, wrappers, food liners,  
sandwich bags

## Take-Out Containers



# Food Contact Materials



pubs.acs.org/journal

## Fluorinated Compounds in U.S. Fast Food Packaging

Laurel A. Schaidler,<sup>\*,†,⊙</sup> Simona A. Balan,<sup>‡</sup> Arlene Blum,<sup>§,||</sup> David Q. Andrews,<sup>⊥</sup> Mark J. Strynar,<sup>#,⊙</sup>  
Margaret E. Dickinson,<sup>▽</sup> David M. Lunderberg,<sup>▽</sup> Johnsie R. Lang,<sup>○</sup> and Graham F. Peaslee<sup>@</sup>

Silent Spring Institute

University of Notre Dame / Hope College

Green Science Policy Institute

Environmental Working Group

U.S. EPA National Exposure Research Laboratory

CA Dept. of Toxic Substances Control





Over 400 samples tested  
for total fluorine with PIGE

27 fast food chains



**Paperboard**

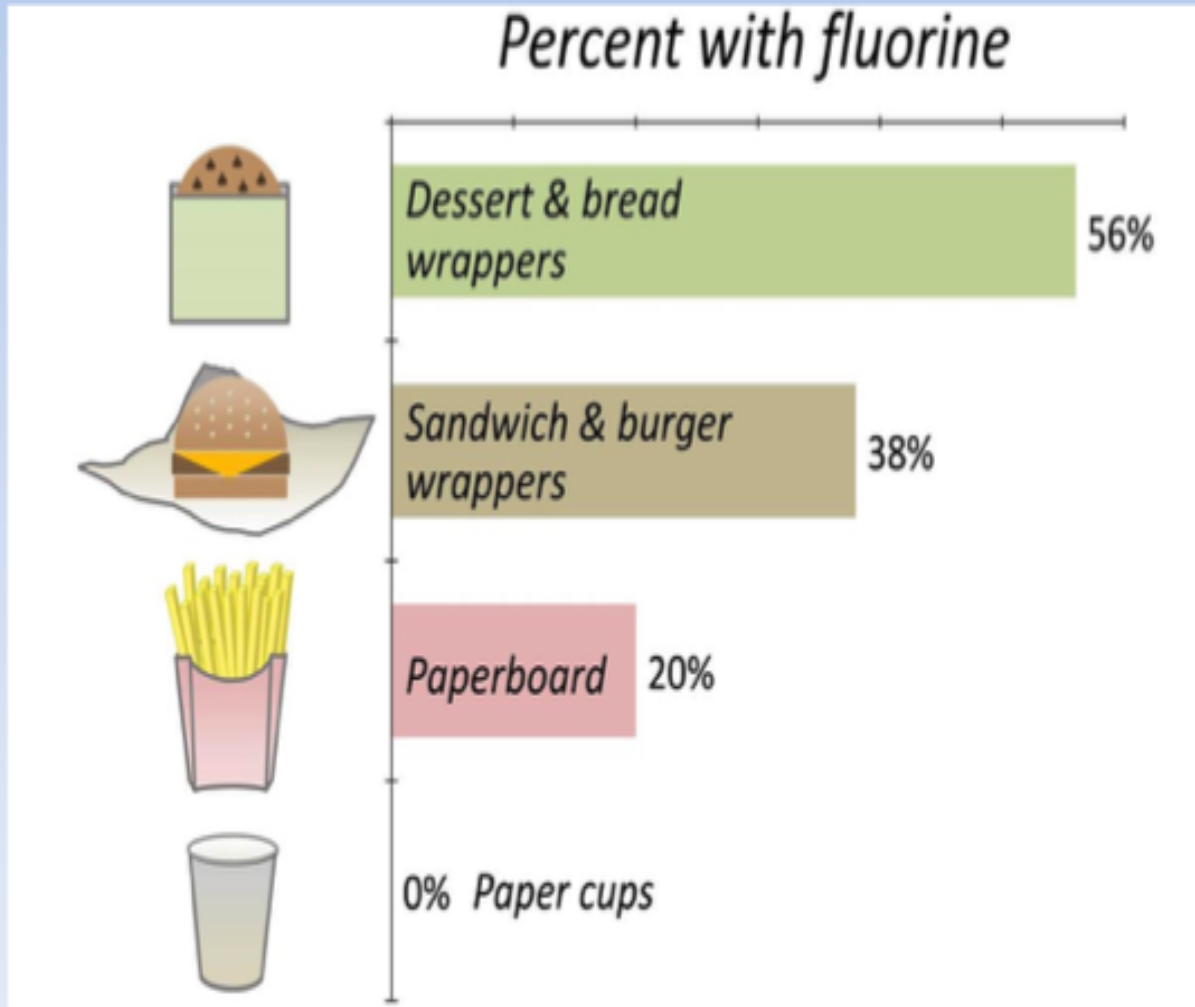


**Paper  
wrappers**



**Paper  
cups**

# Paper wrappers most likely to contain fluorine



Schaider *et al.* 2017. *ES&T Letters*. 4(3):105–111.

# Avoiding Hidden Hazards

## A Purchaser's Guide to Safer Foodware

Table 1: Fluorine (F) Test Results by Product Type

Product Type	No/Low F	F	#Tested
Plates	26	32	58
Bowls/Soup Containers	24	23	47
Clamshells	4	17	21
Trays	0	7	7
Food Boats	4	0	4
<b>Total Tested</b>	<b>58</b>	<b>79</b>	<b>137</b>



**CEH**

**CENTER for  
ENVIRONMENTAL  
HEALTH**

Lab Results	Manufacturer or Brand	Type of Product	Product Number/ SKU #	Product Description (link to photo)	Product Material Type	BPI Certified?
No F	Vegware	Soup Container	SC-08	<a href="#">White 8 oz Soup Container</a>	PLA Coated Board	Yes
No F	Walgreen's	Bowl	285821	<a href="#">Nice Extra Strong 20 oz Paper Bowl</a>	Paper (Unknown Coating)	No
No F	World Centric	Soup Container	BO-PA-8	<a href="#">White 8 oz Soup Bowl</a>	PLA Coated Paperboard	Yes
Low F	Eco-Products	Soup Container	EP-BSC8-WA	<a href="#">Brown 8 oz Soup Container</a>	Made from "100% Renewable Resources," PLA Lined	Yes
Low F	Eco-Products	Soup Container	EP-BSC8-WA	<a href="#">Brown 8 oz Soup Container</a>	PLA Coated Paperboard	Yes
Low F	Karat Earth	Soup Container	KE-KDP8	<a href="#">White 8oz Eco Friendly Paper food Container Generic</a>	PLA Coated Paperboard	Yes
Low F	Solo	Soup Container	Unknown	<a href="#">White and Blue Biodegradable Soup Container</a>	Paper Lined with HDPE	No
Low F	World Centric	Soup Container	BO-PA-12	<a href="#">White 12 oz Paper Hot Soup Bowl</a>	PLA Coated Paperboard	Yes
F	Bare by Solo	Bowl	12BSC-2050	<a href="#">White 12 oz Square Bowl</a>	Sugarcane	Yes
F	Be Green Packaging	Bowl	BG-B032	<a href="#">Brown 32 oz Bowl</a>	Blend of Plant Fibers	Yes
F	Be Green Packaging	Bowl	BG-0B-321	<a href="#">Brown 32 oz Oval Bowl</a>	Blend of Plant Fibers	Yes

Foodware Database

Legend

Plates

**Bowls**

Clamshells

Trays\_Boats

+

# New York's Green Purchasing and Agency Sustainability Program



- Amended specifications to prohibit containers and packaging with intentionally added PFAS
- Established a clear hierarchy of preferable options
  - Reusable
  - Certified compostable without PFAS
  - Recyclable without polystyrene (PET and PP preferred)
  - Recycled content or sustainably harvested renewable content

“... certified, commercially compostable materials that do not contain PFCs should be used.”

# 2015 compostable food ware contract required products free of perfluorinated grease barriers

## Amended contract language

*Per- and polyfluoroalkyl substances (PFAS) must not be added to products. To comply with this requirement, Contract Vendor must submit test results demonstrating that each proposed fiber-based product contains less than 100 ppm of fluorine. Information on testing protocol and recommended labs is available, upon request.*



**MINNESOTA POLLUTION  
CONTROL AGENCY**

Responding to PFAS in single use food ware

# Food and food-soiled paper to green bin



Compost



## San Francisco, CA



# What's SF doing?



Tested foodware in  
City-owned hospital  
cafeterias



## Successful procurement contract



No PFAS



## Short-chain PFAS here?







# Purchasing Safer Compostable Food Service Ware

## HOW TO AVOID FLUORINATED CHEMICALS

### What are fluorinated chemicals?

Chemicals known as per- and polyfluoroalkyl substances ("PFAS") constitute a class of over 3,000 fluorinated chemicals that persist in the environment for a very long time. The most studied chemicals in the class, PFOA and PFOS, have been associated with cancer, developmental toxicity, immunotoxicity, and other health effects. The vast majority of other PFAS have little to no data demonstrating their safety and available studies indicate similar health concerns.

PFAS are highly persistent, ubiquitous, and can migrate into food from packaging and food service ware. Upon disposal, PFAS can contaminate drinking water, compost, and agricultural crops. For more information about the human health and environmental hazards of PFAS, see the [Cancer-Free Economy Network's PFAS Hazards Factsheet](#).

Manufacturers of disposable food packaging and food service ware often add PFAS to impart moisture, oil, and grease resistance. PFAS are also added to fabrics, carpets, furniture, clothing, and fire-fighting foams for their non-stick, lubricating, waterproof, stain-resistant, and oil and grease resistant properties.

As a purchaser, you can protect your health and the health of the communities you serve by purchasing PFAS-free food service ware products.

# Scope



bowls



take-out and soup containers



plates



clamshells



food trays, boats, and scoops



deli and portion cups



boxes, such as for pizza and pastries



Bags, wrappers, bakery liners such as muffin papers and sandwich bags

# Solutions – Other materials



**Palm Leaf**



**Bamboo**



**PLA**

# Solutions – Machine finished



Also called:

- Mechanical densification
- Mechanically glazed
- Natural greaseproof paper
- Uncoated grease resistant

How it works:

- Refining of the fibers to make a dense structure
- Dense structure lowers air permeability and increases grease resistance.

# Solutions – Coated Paper



**PLA coated paper**



**Clay coated paper**



**Bio-wax coated paper**

ECOWAX®

# Solutions – Coated Paper



## Unknown Coatings

Soak-proof,  
cut resistant,  
microwave safe



EnShield® Paperboard

## Proprietary Coatings

Oil and grease resistant,  
No LDPE,  
No fluoro-carbons

# PFAS-free Products

MATERIAL CATEGORY	BOWLS	TAKE-OUT & SOUP COUNTERAINERS	PLATES	CLAMSHELLS	TRAYS, BOATS, & SCOOPS	DELI & PORTION CUPS	BAGS, WRAPPERS & LINERS
PLA (biodegradable plastic)	<a href="#">GrowPlastics</a>		<a href="#">GrowPlastics</a>	<a href="#">Green Safe Products,</a> <a href="#">World Centric,</a> <a href="#">Eco-Products</a>	<a href="#">GrowPlastics</a>	<a href="#">World Centric,</a> <a href="#">Eco-Products,</a> <a href="#">GrowPlastics</a>	
Bamboo	<a href="#">Bambu</a>		<a href="#">Bambu</a>				
Palm Leaf	<a href="#">Resposable, Leafware by BioMass Packaging</a>		<a href="#">Resposable, Leafware by BioMass Packaging</a>				

Excerpt of table in Purchasing Guide

# PFAS-free Coatings

Brand & Link to Info	Manufacturer	Solution	Applications
<a href="#">Earthchoice®</a>	Domtar	Uncoated Grease Resistant Paper	Food Packaging Papers are ideal for: Baking Cup Stock Char-Resistant Papers Grease-Resistant Papers Laminating Base ( Foil & Polyextrusion) Market/Steak Interleaving Paper Specialty Bag Stick Papers Twisting/Confectionery Wrappers Waxing Base
<a href="#">EcoARMOUR</a>	Bercen	Polymer Coating	Food Packaging
<a href="#">Ecowax®</a>	Clondakin Group	Bio-wax Coating	Coating from vegetable sources such as maize, rapeseed, and other high oil content plants
<a href="#">Enshield®</a>	West Rock	Proprietary Treatment	Best used with: Foodservice Takeout Packaging Bakery Frozen Foods

Excerpt of table in supplemental resource



# Drivers: WA State Legislation

## Washington becomes first state to ban nonstick chemicals in food packaging

by Anna Giaritelli | April 10, 2018 12:00 AM



Democratic Gov. Jay Inslee in March signed a bill into law that will phase out perfluoroalkyl and polyfluoroalkyl substances, or PFAs, in food packaging such as popcorn bags and burger wrappers. (AP photo)

Effective  
January 1,  
2022

# Drivers: Composting Standards



**BIODEGRADABLE  
PRODUCTS  
INSTITUTE**

100 ppm limit on PFAS in certified products  
Effective January 1, 2020

# Drivers: Public Concern



By Environmental Working Group  
Jun. 19, 2018 11:59AM EST



## These Toxic Chemicals in Food Packaging Are Contaminating Kids' Meals

By Rachel Smilan-Goldstein

On a busy weeknight, takeout and fast food are easy dinner time solutions. But your meal may come with a side of toxic fluorinated chemicals.



By DENNIS THOMPSON | HEALTHDAY | February 1, 2017, 12:43 PM

## Are there toxins in your fast food packaging?



/ LISOVSKAYA NATALIA, GETTY IMAGES/ISTOCKPHOTO

f Share / Tweet / Reddit / Flipboard / Email

Many grease-resistant fast-food wrappers and boxes contain potentially harmful chemicals that can leach into food, a new study contends.

# Challenges: Molded Fiber



sugarcane bagasse



No PFAS free products  
to date



Technical Challenge

# Challenges: “Safer”



Avoid regrettable substitutions

# Challenges: CBI

Confidential  
Business  
Information



## Proprietary Formulations

Ingredients	%	Hazard(s)
Proprietary #1	?	?
Proprietary #2	?	?
Proprietary #3	?	?
Proprietary #4	?	?

**= Unknown Hazards**

# Need: Hazard assessment

Evaluate *all* chemicals in the product

- Transparent method, assessed by 3<sup>rd</sup> party
- Hazard results communicated while protecting CBI



Ingredients	%	Hazard(s)
Proprietary #1	5	Benchmark-2
Proprietary #2	20	Benchmark-3
Proprietary #3	35	Benchmark-2
Proprietary #4	40	Benchmark-4

# Resources

- [A Guide to Purchasing PFAS-Free Food Service Ware](#) by Cancer Free Economy Network
- [Avoiding Hidden Hazards: A Purchaser's Guide to Safer Foodware](#) by Center for Environmental Health
- [GreenScreen® for Safer Chemicals](#) by Clean Production Action



# Thank You!

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**Collaborative Network**  
For a Cancer Free Economy



**CLEAN  
PRODUCTION  
ACTION**

# SCRATCH SLIDES

## Responding to PFAS in single use food ware

- Products must be certified or recognized by one or more of the following certification organizations or programs:
  - Biodegradable Products Institute (U.S.)
  - AIB Vinçotte Inter: OK Compost (Belgium)
  - Australian Environmental Labeling Association

**C) Product may not contain perfluorinated grease barrier compounds. Bidders shall provide affidavits from manufacturer, guaranteeing that perfluorinated compounds were not used or added as the product was made.**

- B) All compostable plastic products offered must bear a clearly visible, easily distinguishable label or marking indicating the product's ability to be composted.**
- The text of the product's label or marking must include the word "COMPOSTABLE."
  - The label or marking must be present on each individual item.
  - The State prefers the label or marking to be green in color and to include the logo of the certifying body.

**C) Product may not contain perfluorinated grease barrier compounds. Bidders shall provide affidavits from manufacturer, guaranteeing that perfluorinated compounds were not used or added as the product was made.**